



ITEM NO.	QTY. -951	PART NUMBER	DESCRIPTION
1	X	D212-725-1-951	WEB ASSEMBLY
2	1	D212-725-1-259	WEB
3	1	D212-725-1-261	PACKER
4	1	D212-725-1-263	ANGLE
5	6	D212-725-1-265	ANGLE
6	1	D212-725-1-267	PACKER
7	1	D212-725-1-269	PACKER
8	18	MS20470AD4-3	RIVET
9	2	MS20470AD4-4	RIVET
10	33	MS20470AD4-10	RIVET
11	2	PR-35 (A/R)	RAIL

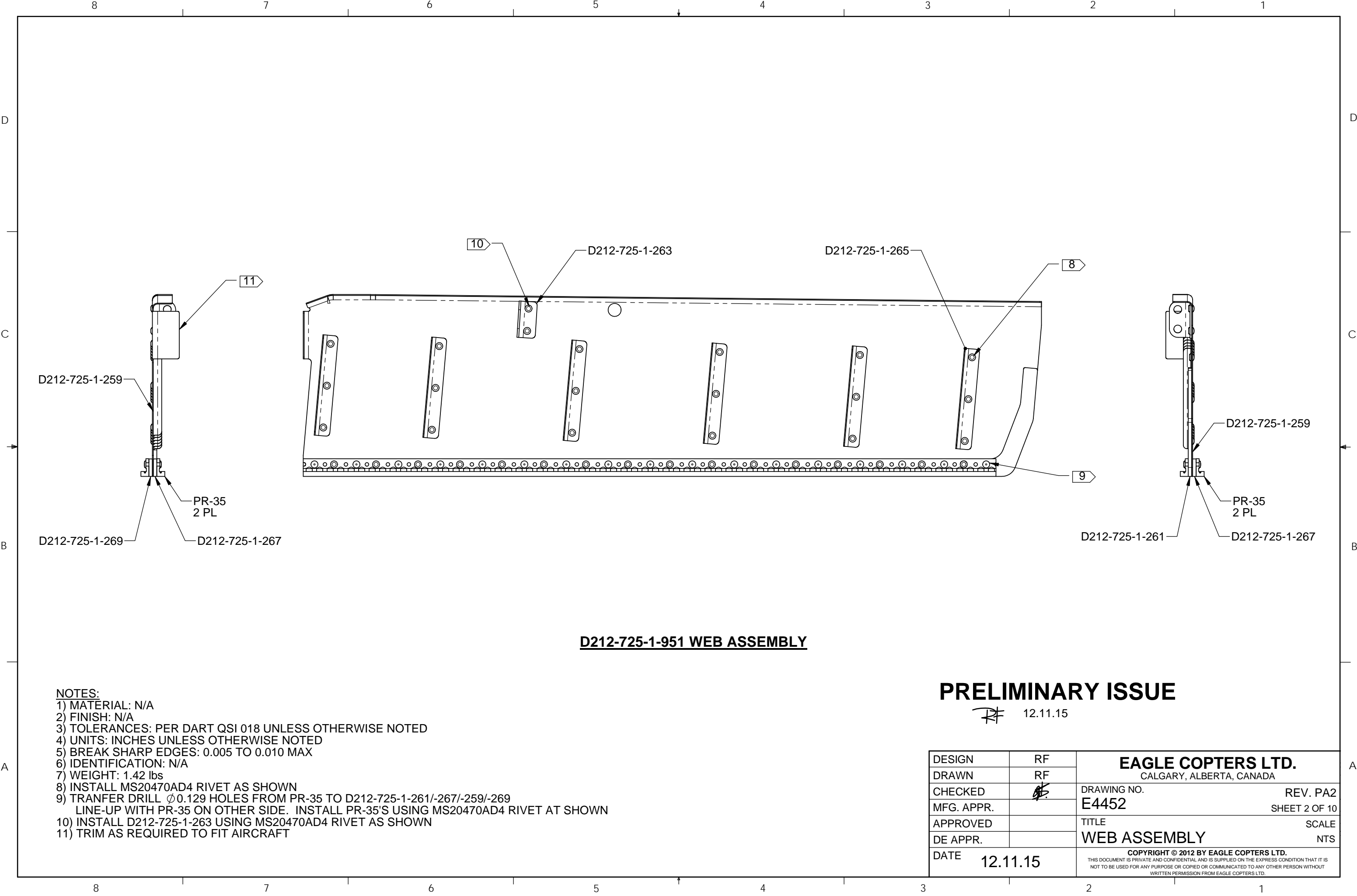
D212-725-1-951 WEB ASSEMBLY

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 1.42 lbs

PRELIMINARY ISSUE

 12.11.15

PA2	NEW ISSUE		RF	12.11.15
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. PA2	
MFG. APPR.		E4452	SHEET 1 OF 10	
APPROVED		TITLE	SCALE	
DE APPR.		WEB ASSEMBLY	NTS	
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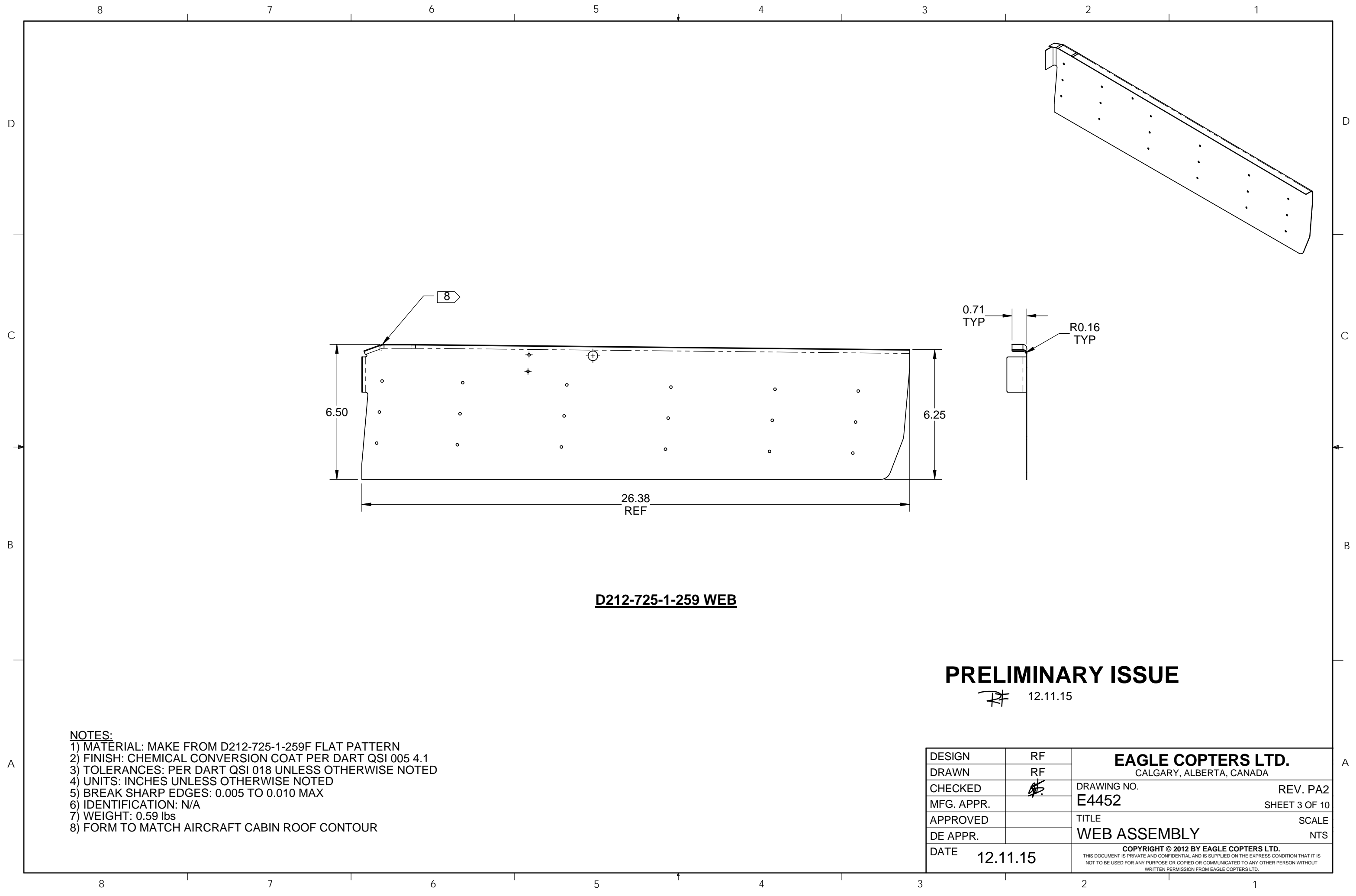
D212-725-1-951 WEB ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.42 lbs
 - 8) INSTALL MS20470AD4 RIVET AS SHOWN
 - 9) TRANSFER DRILL $\varnothing 0.129$ HOLES FROM PR-35 TO D212-725-1-261/-267/-259/-269
LINE-UP WITH PR-35 ON OTHER SIDE. INSTALL PR-35'S USING MS20470AD4 RIVET AS SHOWN
 - 10) INSTALL D212-725-1-263 USING MS20470AD4 RIVET AS SHOWN
 - 11) TRIM AS REQUIRED TO FIT AIRCRAFT

PRELIMINARY ISSUE

RF 12.11.15

DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO. E4452	REV. PA2
MFG. APPR.		SHEET 2 OF 10	
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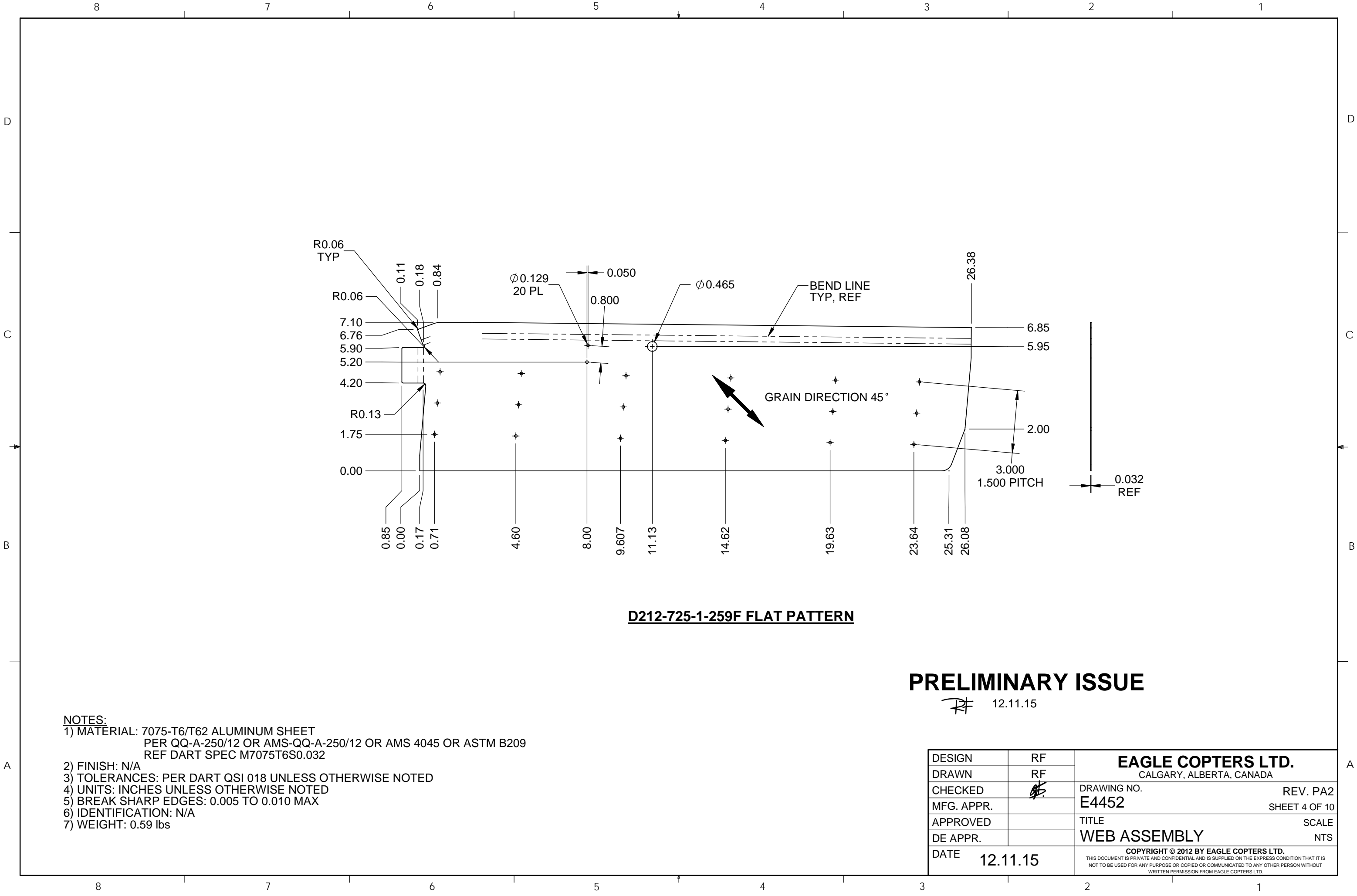
D212-725-1-259 WEB

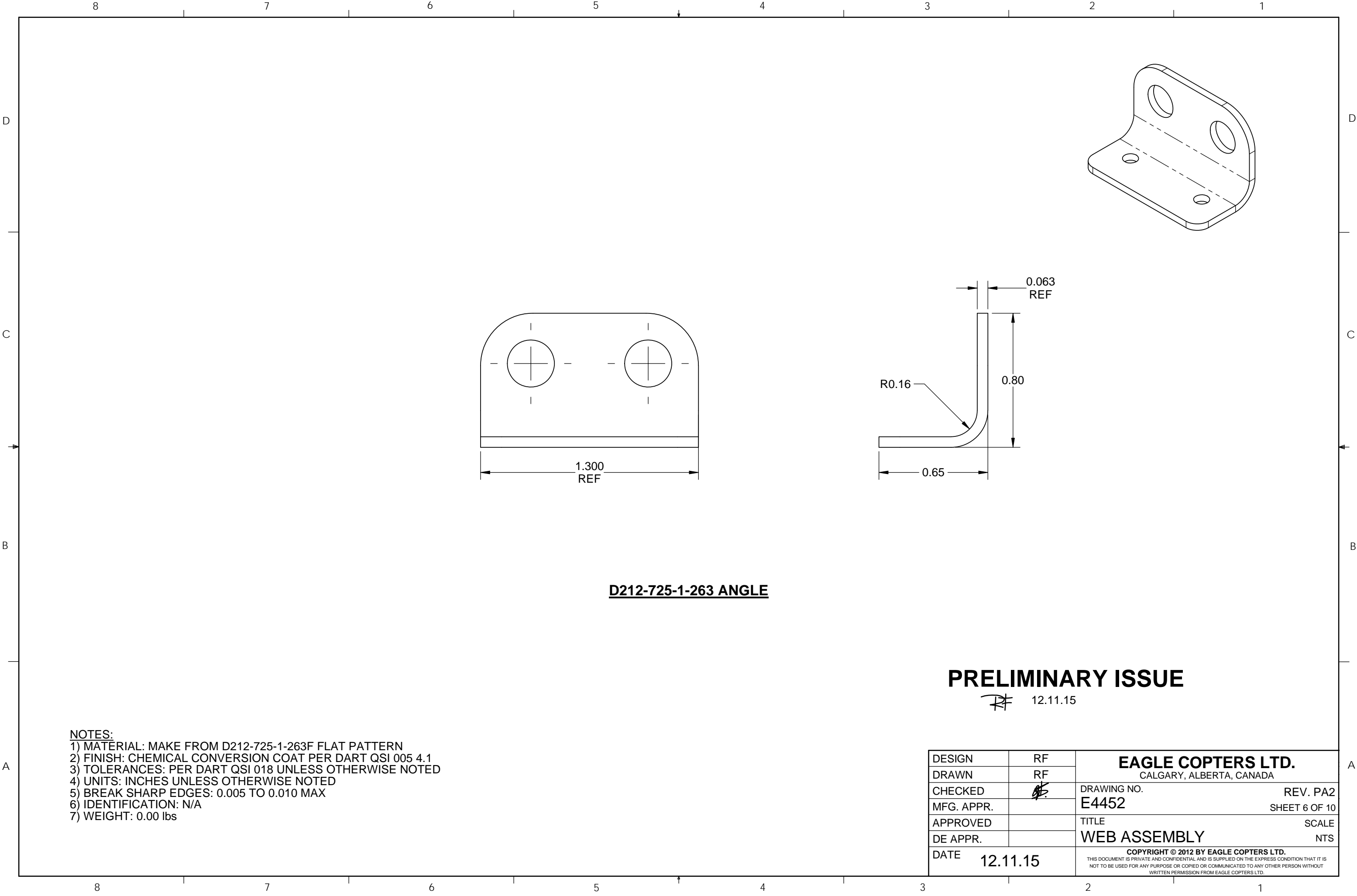
PRELIMINARY ISSUE

[Signature] 12.11.15

- NOTES:
- 1) MATERIAL: MAKE FROM D212-725-1-259F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.59 lbs
 - 8) FORM TO MATCH AIRCRAFT CABIN ROOF CONTOUR


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MFG. APPR.		SHEET 3 OF 10	
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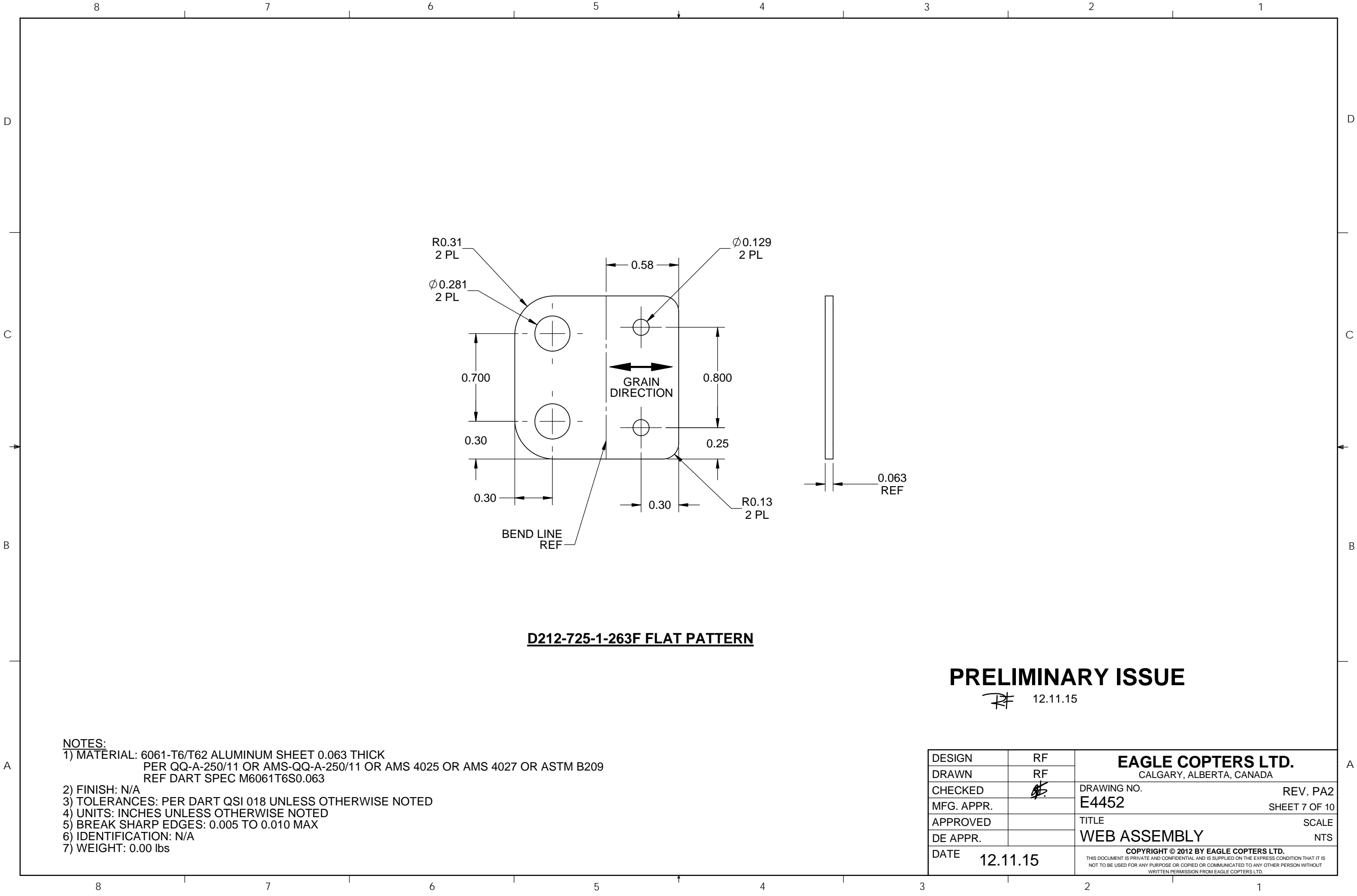


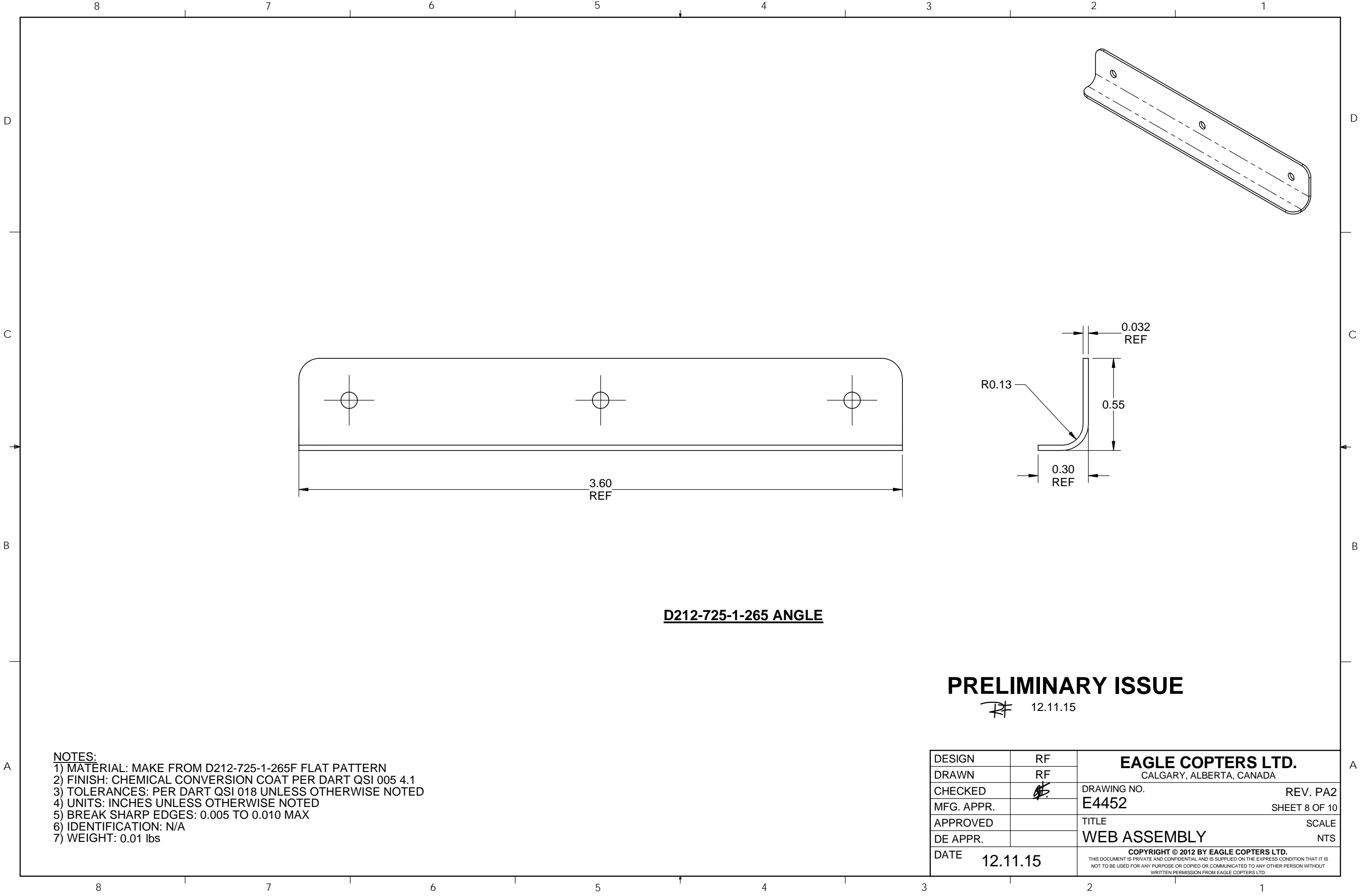
NOTES:
1) MATERIAL: MAKE FROM D212-725-1-263F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.00 lbs

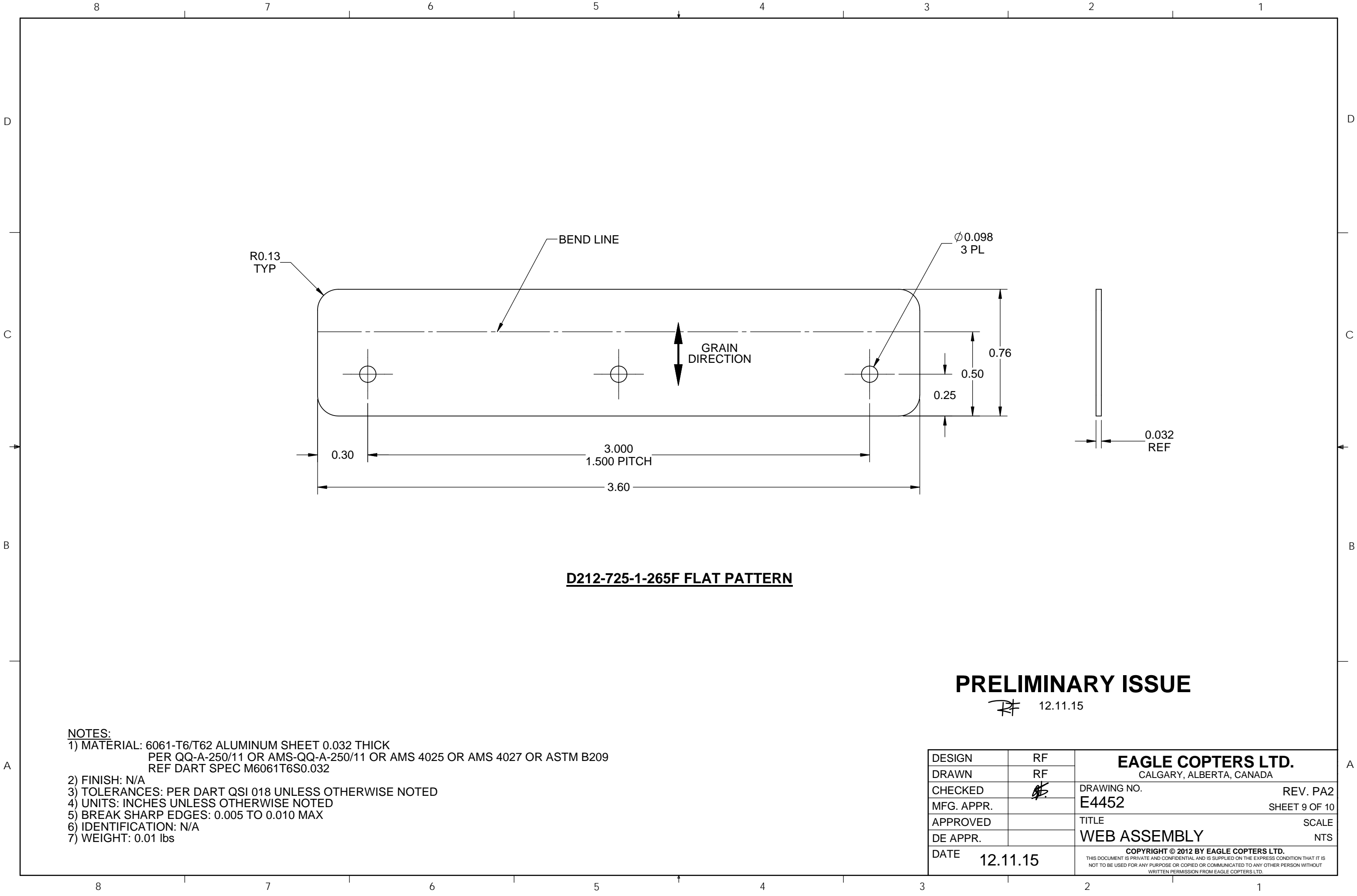
PRELIMINARY ISSUE

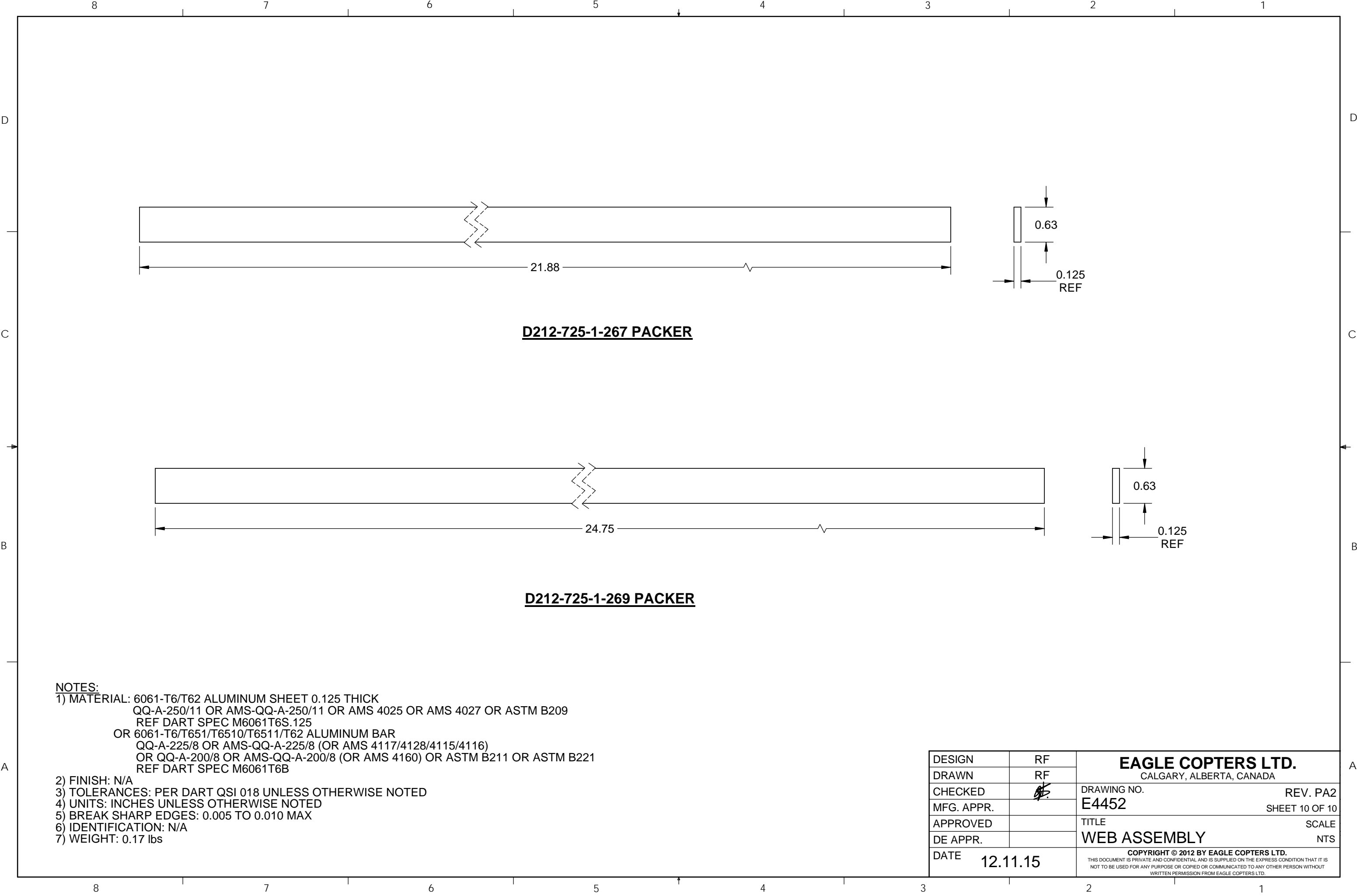
 12.11.15

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DRAWN	RF		
CHECKED		DRAWING NO. E4452	REV. PA2
MFG. APPR.		SHEET 6 OF 10	
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NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.125 THICK
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.125
OR 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.17 lbs

DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
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